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|  | ГОСТ 3. 1117 – 85 Форма 2 | | | | | | | | | | | | | | | | | | | | | | | | | | |  |
| Дубл. | |  | |  | |  |  | |  | | | | | | | |  | |  |  |  | | |  | | |
| Взам. | |  | |  | |  |  | |  |  | |  |  |  | | |  | |  |  |  | | |  | | |
| Подп. | |  | |  | |  |  | |  |  | |  |  |  | | | Изм. | | Лист. | № докум. | Подпись. | | | Дата. | | |
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| Разраб. | | |  | |  | |  |  | | |  | | | | |  | | | | | |  | | | | |
| Провер. | | |  | |  | |  |
| Принял. | | |  | |  | |  |
| Утверд. | | |  | |  | |  |  | | | | | | | | | | | | | | |  |  | |  |
| Н.контр. | | |  | |  | |  |
|  | | | | | | | | | | | | | | | | | | | | **«УТВЕРЖДАЮ»**  \_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_  « \_\_ » \_\_\_\_\_\_\_\_\_\_ 20 г. | | | | | | |
| Комплект технологической документации *на технологический процесс обработки*  *детали «Корпус»* | | | | | | | | | | | | | | | | | | | | | | | | | | |
|  | | | | | | | | | | | | | | | Проверил \_\_\_\_\_\_\_\_\_ /\_\_\_\_\_\_\_\_\_\_\_\_\_\_\_/  подпись Ф.И.О.  Разработал \_\_\_\_\_\_\_\_ /\_\_\_\_\_\_\_\_\_\_\_\_\_/  подпись Ф.И.О. | | | | | | | | | | | |  |
| **ТЛ** |  | | | | | | | | | | | | | | | | | | | | | | | |  | |
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|  | ГОСТ 3.1118 – 82 Форма 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |  |
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|  | ГОСТ 3.1118 – 82 Форма 1б | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |  |
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| Б | Код, наименование оборудования | | | | | | | | | | | | | | | | С.М. | | Проф | Р. | | У.Т. | | Кр. | Коид. | | Е.Н. | | | О.П. | К. шт. | | | Т п.з. | | Т шт. |
| К/М | Наименование детали, сб. единицы или материала | | | | | | | | | | | | | | | | Обозначение, код | | | | | | | | | | А.П. | | | Е.В. | Е.Н. | | | К.И. | | Н.расх |
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|  | ГОСТ 3.1404 – 86 Форма 3 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |  |
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| Н.контр. | |  | |  | | | |  | | |
| Наименование операции | | | | | | | Материал | | | | | | | | | | | Твердость | | | | | | | | | ЕВ | | МД | | | | Профиль и размеры | | | | | | | | | | | | | | | МЗ | | | | КОИД | | |
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| Оборудование, устройство ЧПУ | | | | | | | Обозначение программы | | | | | | | | | | | ТО. | | | | | ТВ. | | | | | | ТП.З. | | | | ТШТ. | | | | | | СОЖ | | | | | | | | | | | | | | | |
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|  | ГОСТ 3, 1105 – 84 Форма 7 | | | | | | | | | | | | | | | | | | | | | | | | | |  |
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| Наименование операции | | | | | | | | | | | | | | Наименование, марка материала | | | | | | | | | | | | | | МД | |
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